

Laminating for Digital printing On-demand bookbinding

PIONEER-5500 Series

- ✓ POINEER-5500 G20N
- ✓ PIONEER-5500 G20R15
- ✓ PIONEER-5500 G20N-ST50
- ✓ PIONEER-5500 G20R15-ST50
- ✓ PIONEER-5500 DUAL G20N
- ✓ PIONEER-5500 DUAL G20R15
- ✓ PIONEER-5500 DUAL G20N-ST50
- ✓ PIONEER-5500 DUAL G20R15-ST50



N: Nicking Knife

R15: Ø 150 Rotary Cutter ST50: Auto Staker 500x700mm

DUAL: Dual Rollers with Embossing Roller





Electric Induction Heating Roller System

High Pressure Laminating Roller by Pneumatic Cylinder Precise Temperature Control (± 1) Speedy Heating-Up(10min)

▶ KEY POINTS OF INVENTION FOR PIONEER-5500 Series

1. Main Device

- Heavy Duty Induction Heating Roller (215 dia.) for High Speed Lamination(40m/min) and for Accurate Temprature Control ($\pm 1^{\circ}$ c)
- Hifgh Speed Stream Feeder (6,000sheet/HR)
- · Film Slitting Knife and Rewinder
- · Film Rewinder for Fusing
- Nicking Knife for Perfect Cutting(Standard)
- · Selective Cutting Condition (Rotary or NickiLamination Roller ng Knife)
- · High Pressured Laminating Roller with Pneumatic Cylinder
- · Accurate Temprature Control with Roller Surface Temp. Sensor
- · Perfect Bursting with Pneumatic Cylinder

2. System Control

- · Best Reilable & Durable by PLC and Servo Control System
- · Touch Panel Display Control
- · Servo Motor Drive for Main Drive, Feeder Head
- · Induction Motor Drive for Bursting

3. Convenience

- · Door for Easy Maintenance
- · Compact Design
- · High Volume Paper Loading Table(545mm)
- · Easy Exchangable Roller
- · Quick Warm-up time (10 mins.)



Nicking Knife



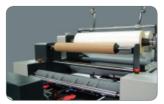
Film Perforator



Air Shaft



Stream Feede



Rewinder



Touch Screen

Jogging Table (Optional)



Automatically Jogs the finished output for easy pallet loading(Option)

Model : Jogging Table-700Out-put Height:130mm

Dimensions(WxLxH): 795x820x410mmPower Requirements: AC220~240V, 50~60Hz

► Auto Stacker (Optional)



Automatic stacking the finished output for easy pallet loading

· Model: ST-50

· Out-put Height: 500mm

Dimensions(WxLxH): 830x1190x950mm
Power Requirements: AC220~240V, 50~60Hz

▶ FEATURES OF PIONEER-5500 Series

- 1) Environmental-Friendly "Thermalami" System
- 2) Perfect Lamination for whole kinds of substrates without bubble.
- 3) Easy to convert for Embossing lamination mode
- 6 patterns of Embossing Rollers (for PIONEER DUAL Series)
- 4) Space Effective Design
- 5) Equipped the Roller Cooling System for Perfect Embossing Effect
- 6) Film Tension Adjustment Device and Decurling Device are equipped.

▶ APPLICATION Of PIONEER-5500 Series

- · Posters, Pop Signs, Menu
- Bookcovers
- · Photo Album Covers & Inner Pages
- · Photo Embossing Lamination
- · Gift & Greetings Cards
- · Name Card Lamination With Spot Fusing
- · Anti Counterfeit Lamination
- · Security Printing of Gift Certificate
- Labels
- · Laminating for Security of Credit Cards

▶ BASIC PATTERNS OF EMBOSSING ROLLERS

Various Embossing Effect for High Valued Added Products



▲ Linen Texture



▲ Fine Texture



▲ Leather Texture



▲ Sparkler Texture



▲ Silky Texture



▲Photo Texture



▶ THERMAL LAMINATING FILMS

POLYNEX Gloss	POLYNEX Matt	PERFEX	NYLONEX	SLEEKING FOIL	MICRO	
[Bopp base]	[Bopp base]	[Pet base]	[Nylon base]	[Fusing foil]	NEX	
Gloss 25	Matt 28	Gloss high speed-29	Gloss-38	Gloss sleeking foil	Micronex Gloss	
Gloss Emboright-40	Matt supermelt-43	Gloss-38	Gloss supermelt-40	Matt sleeking foil	Micronex Matt	
Gloss supermelt-40	Matt UltraBond pt-43	Gloss UltraBond pt-38	Gloss UltraBond pt-40	Dual sleeking foil	Micronex Dura gloss	
Gloss UltraBond pt-40	Matt Hard coat-43	Matt-32	Matt antiscuff-41	- Gloss and matt Hologram sleeking foil - Spectrum - Milkyway - Crystal - Star - Mosaic - Sparkle - Hyper plaid Metallic sleeking foil -Gold -Silver		
	Matt hard coat supermelt-43	Matt-38	Matt antiscuff supermelt-44			
	Silkfeel-36	Matt UltraBond pt-38	Matt antiscuff UltraBond pt-44			
	Silkfeel supermelt-43	Silver-25				
	Silkfeel UltraBond pt-43					

▶ COMPARISON OF EACH MODELS

Name	PIONEER-5000	PIONEER-5000 DUAL		
Single Side Lamination				
POLYNEX (BOPP) 25~43mic	0	0		
PERFEX (PET) 29~38mic	0	0		
NYLONEX (NYLON) 38~44mic	0	0		
Double Side Lamination	-	-		
Embossing Lamination	o (embossing roller is required)	0		
Perfection (Gloss/Matt)	0	0		
Spot Sleeking o		0		
Hologram Sleeking o		0		
Sleeking		0		

▶ SPECIFICATION OF EACH PIONEER-5500 Series

Laminator Dimensions	1,300(W)*3,000(L)*1,340(H)mm	Max. Laminating Temperature	140
Max. Laminating Speed	40m/min	Temperature Control	PID Control
Max. Feeding Speed	6,000 sheet/hr	Operating System	PLC (Programmable Logic Controler)
Max. Sheet Format	500(W)*700(L)mm	Main Driving	2.2kw Induction Motor with Servo Driver
Min. Sheet Format	210(W)*250(L)mm	Feeder Driving	0.4kw Servo Motor with Servo Driver
Laminating Film	POLYNEX, NYLONEX, PERFEX	Nip Pressure	Pneumatic Cylinder
Substrate Weght	120~400g/m²	Film Core	Air Shaft (3")
Feeder Loading Height	480mm	Cooling System	Air cooling with Blower
Power Requirements	AC 380~400V, 3N, 50/60Hz	Feeding	GMP Syncro Stream Feeder
Power Consumption	13 kw	Cutting	Burst Cutting with Nicking Knife and Perforator
Warm up Time	10mins	Weight	1,100kg
Heating System	Induction Heating System		

▶ RECOMMENDABLE FILMS FOR EACH JOBS

FILMS	Print		Sleeking (fusing)		Hologram sleeking	
TILMO	Indigo	Toner	Indigo	Toner	Indigo	Toner
POLYNEX MATT Silkfeel-36Silkfeel supermelt-43Silkfeel ultrabond PT-43	O 165℃	O Oil Fusing	O 125℃	O 130℃	O 125℃	O 130℃

 $^{^{\}star}$ Application of Job, Temp. & Speed in the above table might be changed.









